

of **Caliz B.V.**

This annex is valid from: **03-10-2018** to **01-02-2021**

Replaces annex dated: **04-10-2017**

Location(s) where activities are performed under accreditation

Head Office

Nederhof 3
 5258 CB
 Berlicum
 The Netherlands

Location	Abbreviation/ location code
Nederhof 3 5258 CB Berlicum The Netherlands	BE

HCS code	Measured quantity, Range	Frequency	CMC ¹	Remarks	Location
LF 0 0	DC/LF quantities				
LF 1 0	Direct voltage				
LF 1 1	Direct voltage				BE
	0 µV – 10 mV		0.6 µV	Measuring and generating	
	10 mV – 200 mV		$0.6 \mu\text{V} - 6.3 \cdot 10^{-6} \cdot U$		
	200 mV – 2 V		$(6.2 \cdot 10^{-6} - 3.5 \cdot 10^{-6}) \cdot U$		
	2 V – 20 V		$(5.5 \cdot 10^{-6} - 3.4 \cdot 10^{-6}) \cdot U$		
	20 V – 200 V		$(7.0 \cdot 10^{-6} - 5.0 \cdot 10^{-6}) \cdot U$		
	200 V – 1050 V		$(7.8 \cdot 10^{-6} - 5.4 \cdot 10^{-6}) \cdot U$		
	1050 V – 1100 V		$(3.0 \cdot 10^{-3} - 2.9 \cdot 10^{-3}) \cdot U$	Measuring only	

This annex has been approved by the Board of the Dutch Accreditation Council, on its behalf,

J.A.W.M. de Haas
 Director of Operations

¹ Calibration and Measurement Capability (CMC): Demonstrated measurement uncertainty, with coverage probability of 95%, in a given measurement point or measurement range. Measurement uncertainty, *U*, is calculated according to EA-4/02 "Evaluation of the Uncertainty of Measurement in Calibration".

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HCS code	Measured quantity, Range	Frequency	CMC ¹	Remarks	Location
LF 1 3	Direct high voltage				BE
	1100 V – 10 kV		$(8.9 \cdot 10^{-3} - 4.1 \cdot 10^{-3}) \cdot U$	Measuring only	
	10 kV – 40 kV		$(7.3 \cdot 10^{-3} - 6.5 \cdot 10^{-3}) \cdot U$		
LF 2 0	Direct current				
LF 2 1	Direct Current				BE
	1 nA – 200 µA		$0.5 \text{ nA} - 1.2 \cdot 10^{-5} \cdot I$	Measuring and generating	
	200 µA – 2 mA		$(3.2 \cdot 10^{-5} - 1.2 \cdot 10^{-5}) \cdot I$		
	2 mA – 20 mA		$(3.3 \cdot 10^{-5} - 1.2 \cdot 10^{-5}) \cdot I$		
	20 mA – 200 mA		$(8.5 \cdot 10^{-5} - 4.4 \cdot 10^{-5}) \cdot I$		
	200 mA – 2 A		$(2.9 \cdot 10^{-4} - 2.1 \cdot 10^{-4}) \cdot I$		
	2 A – 20 A		$(6.7 \cdot 10^{-4} - 4.7 \cdot 10^{-4}) \cdot I$		
	20 A – 30 A		$(4.4 \cdot 10^{-3} - 4.1 \cdot 10^{-3}) \cdot I$	Measuring only	
LF 3 0	Alternating voltage				
LF 3 1	Alternating voltage				BE
	10 mV – 200 mV	10 Hz – 40 Hz	$(6.0 \cdot 10^{-4} - 1.7 \cdot 10^{-4}) \cdot U$	Measuring and generating	
		40 Hz – 100 Hz	$(5.8 \cdot 10^{-4} - 1.5 \cdot 10^{-4}) \cdot U$		
		100 Hz – 2 kHz	$(4.1 \cdot 10^{-4} - 2.5 \cdot 10^{-4}) \cdot U$		
		2 kHz – 10 kHz	$(5.8 \cdot 10^{-4} - 1.5 \cdot 10^{-4}) \cdot U$		
		10 kHz – 30 kHz	$(1.3 \cdot 10^{-3} - 4.0 \cdot 10^{-4}) \cdot U$		
		30 kHz – 100 kHz	$(3.1 \cdot 10^{-3} - 9.3 \cdot 10^{-4}) \cdot U$		
	200 mV – 20 V	10 Hz – 40 Hz	$(2.3 \cdot 10^{-4} - 1.3 \cdot 10^{-4}) \cdot U$	Measuring and generating	
		40 Hz – 100 Hz	$(2.1 \cdot 10^{-4} - 1.1 \cdot 10^{-4}) \cdot U$		
		100 Hz – 2 kHz	$(1.9 \cdot 10^{-4} - 8.3 \cdot 10^{-5}) \cdot U$		
		2 kHz – 10 kHz	$(2.1 \cdot 10^{-4} - 1.1 \cdot 10^{-4}) \cdot U$		
		10 kHz – 30 kHz	$(4.6 \cdot 10^{-4} - 2.6 \cdot 10^{-4}) \cdot U$		

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		30 kHz – 100 kHz	$(1.7 \cdot 10^{-3} - 7.0 \cdot 10^{-4}) \cdot U$		
		100 kHz – 300 kHz	$(1.5 \cdot 10^{-2} - 4.6 \cdot 10^{-3}) \cdot U$		
		300 kHz – 1 MHz	$(1.3 \cdot 10^{-1} - 2.3 \cdot 10^{-2}) \cdot U$	From 3.3 V / 500 kHz measuring only	
	20 V – 200 V	10 Hz – 40 Hz	$(2.3 \cdot 10^{-4} - 1.3 \cdot 10^{-4}) \cdot U$	Measuring and generating	
		40 Hz – 100 Hz	$(2.1 \cdot 10^{-4} - 1.1 \cdot 10^{-4}) \cdot U$		
		100 Hz – 2 kHz	$(1.9 \cdot 10^{-4} - 8.5 \cdot 10^{-5}) \cdot U$		
		2 kHz – 10 kHz	$(2.1 \cdot 10^{-4} - 1.1 \cdot 10^{-4}) \cdot U$		
		10 kHz – 30 kHz	$(4.6 \cdot 10^{-4} - 2.6 \cdot 10^{-4}) \cdot U$		
		30 kHz – 100 kHz	$(1.7 \cdot 10^{-3} - 7.0 \cdot 10^{-4}) \cdot U$	From 33 V / 100 kHz measuring only	
		100 kHz – 300 kHz	$(1.5 \cdot 10^{-2} - 4.6 \cdot 10^{-3}) \cdot U$	Measuring only	
	200 V – 1050 V	40 Hz – 10 kHz	$(1.7 \cdot 10^{-4} - 3.8 \cdot 10^{-4}) \cdot U$	From 330 V, 5 kHz measuring only	
		10 kHz – 30 kHz	$(1.8 \cdot 10^{-3} - 3.6 \cdot 10^{-4}) \cdot U$	Measuring only	
	1050 V – 1100 V	50 Hz – 60 Hz	$(3.0 \cdot 10^{-3} - 2.9 \cdot 10^{-3}) \cdot U$		
LF 3 3	Alternating high voltage				BE
	1100 V – 7 kV	50 Hz – 60 Hz	$(1.2 \cdot 10^{-2} - 7.3 \cdot 10^{-3}) \cdot U$	Measuring only	
	7 kV – 28 kV	50 Hz – 60 Hz	$(8.4 \cdot 10^{-3} - 7.4 \cdot 10^{-3}) \cdot U$		
LF 4 0	Alternating current				
LF 4 1	Alternating current				BE
	10 µA - 200 µA	10 Hz – 5 kHz	$(2.6 \cdot 10^{-3} - 4.3 \cdot 10^{-4}) \cdot I$	Measuring and generating	
	200 µA – 200 mA	10 Hz – 10 kHz	$(1.4 \cdot 10^{-3} - 4.1 \cdot 10^{-4}) \cdot I$		
		10 kHz – 30 kHz	$(1.9 \cdot 10^{-3} - 8.1 \cdot 10^{-4}) \cdot I$		
	200 mA – 2 A	10 Hz – 2 kHz	$(1.8 \cdot 10^{-3} - 8.1 \cdot 10^{-4}) \cdot I$		
		2 kHz – 10 kHz	$(2.0 \cdot 10^{-3} - 9.3 \cdot 10^{-4}) \cdot I$		
		10 kHz – 30 kHz	$(4.6 \cdot 10^{-3} - 3.6 \cdot 10^{-3}) \cdot I$		

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	2 A – 20 A	10 Hz – 2 kHz	$(2.1 \cdot 10^{-3} - 1.1 \cdot 10^{-3}) \cdot I$		
		2 kHz – 10 kHz	$(4.1 \cdot 10^{-3} - 3.0 \cdot 10^{-3}) \cdot I$		
	20 A – 30 A	20 Hz – 400 Hz	$(4.4 \cdot 10^{-3} - 4.1 \cdot 10^{-3}) \cdot I$	Measuring only	
LF 6 0	Impedance DC/LF				
LF 6 1	Resistance				
LF 6 2	DC Resistance				BE
	10 $\mu\Omega$ – 2 Ω		10 $\mu\Omega$ – $1.4 \cdot 10^{-5} \cdot R$	Measuring and generating	
	2 Ω – 20 Ω		$(1.6 \cdot 10^{-5} - 9.3 \cdot 10^{-6}) \cdot R$		
	20 Ω – 20 k Ω		$(1.1 \cdot 10^{-5} - 8.7 \cdot 10^{-6}) \cdot R$		
	20 k Ω – 200 k Ω		$(1.1 \cdot 10^{-5} - 8.9 \cdot 10^{-6}) \cdot R$		
	200 k Ω - 2 M Ω		$(1.5 \cdot 10^{-5} - 1.0 \cdot 10^{-5}) \cdot R$		
	2 M Ω - 20 M Ω		$(2.0 \cdot 10^{-5} - 1.7 \cdot 10^{-5}) \cdot R$	HI Voltage Measure mode	
	20 M Ω – 200 M Ω		$(8.1 \cdot 10^{-5} - 4.7 \cdot 10^{-5}) \cdot R$		
	200 M Ω – 2 G Ω		$(6.3 \cdot 10^{-4} - 1.5 \cdot 10^{-4}) \cdot R$		
	2 G Ω – 20 G Ω		$(6.4 \cdot 10^{-3} - 1.2 \cdot 10^{-3}) \cdot R$		
LF 6 4	Capacity				BE
	0,19 nF – 330 nF	1 kHz	$(6.7 \cdot 10^{-2} - 4.0 \cdot 10^{-3}) \cdot C$	Generating	
	330 nF – 11 μ F	100Hz	$(6.7 \cdot 10^{-3} - 4.0 \cdot 10^{-3}) \cdot C$		
	110 μ F – 110 mF	“quasi DC”	$(8.5 \cdot 10^{-3} - 1.4 \cdot 10^{-2}) \cdot C$	Generating Charge and discharge	
TF 0 0	Time and frequency				
TF 2 0	Relative Time				
TF 2 1	Frequency				BE
		0.1 Hz – 120 MHz	$5.8 \cdot 10^{-6} \cdot f$	Measuring	

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HCS code	Measured quantity, Range	Frequency	CMC ¹	Remarks	Location
		0.01 Hz – 2 MHz	$(5.8 \cdot 10^{-4} - 3.1 \cdot 10^{-6}) \cdot f$	Generating (normal output)	
		≥ 6 rpm	$5.8 \cdot 10^{-6} \cdot rpm + 1 \text{ digit}$	Tachometer (optical)	
		10 – 99.99 rpm 100 – 999.9 rpm 1000 – 9000 rpm	0.03 rpm + 1 digit 0.3 rpm + 1 digit 3 rpm + 1 digit	Tachometer (mechanical)	
		0.17 Hz – 1.67 Hz 1.67 Hz – 16.67 Hz 16.67 Hz – 1667 Hz	$5.8 \cdot 10^{-6} \cdot f + 1 \text{ mHz}$ $5.8 \cdot 10^{-6} \cdot f + 3 \text{ mHz}$ $5.8 \cdot 10^{-6} \cdot f + 30 \text{ mHz}$	Stroboscope	
TF 2 2	Time interval		0.04 s/d	Digital stopwatch	BE
			0.6 s/d	Mechanical stopwatch	

Remarks:

By generating alternating voltages applies: Voltage-Frequency < $2.2 \cdot 10^7 \text{ V} \cdot \text{Hz}$

By measuring alternating voltages applies: Voltage-Frequency < $8 \cdot 10^7 \text{ V} \cdot \text{Hz}$

The calibrations in the electrical laboratory are being carried out at an ambient temperature of nominal 23 °C.

HCS code	Measured quantity, Instrument, Measure	Range	CMC ²	Remarks	Location
DM 0 0	Dimensional quantities				
DM 1 0	Length gauges				BE
	Steel	≤ 100 mm	$0.075 \mu\text{m} + 0.85 \cdot 10^{-6} \cdot /$	Using a comparator	
	Ceramics	≤ 100 mm	$0.075 \mu\text{m} + 0.8 \cdot 10^{-6} \cdot /$		
	Tungsten carbide	≤ 100 mm	$0.075 \mu\text{m} + 2.6 \cdot 10^{-6} \cdot /$		
	Steel	≤ 600 mm	$0.4 \mu\text{m} + 1.0 \cdot 10^{-6} \cdot /$	Using an ULM	
	Ceramics	≤ 600 mm	$0.4 \mu\text{m} + 1.4 \cdot 10^{-6} \cdot /$		
	Tungsten carbide	≤ 600 mm	$0.4 \mu\text{m} + 3.8 \cdot 10^{-6} \cdot /$		
	Internal set gauges	≤ 600 mm	$0.6 \mu\text{m} + 5.3 \cdot 10^{-6} \cdot /$		

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	Setting foils	≤ 2 mm	0.5 μm		
	Feeler gauges	≤ 5 mm	0.8 μm	DIN 2275	
DM 2 0	Line scales, distances				BE
	Line scales, measuring tapes and spring rules	≤ 500 m	$\sqrt{n} \cdot 0.2$ mm	With $n = l/5$ (l is nominal length and n is rounded up to an integer)	
	Dial gauge	≤ 50 mm	0.8 μm		
		50 – 100 mm	1.9 μm	DIN 878, 897, 2270	
	Outline scales	≤ 315 mm	0.07 mm	Graduation diameter	
		≤ 1000 mm	0.25 mm	Graduation outline	
DM 3 0	Length measuring instruments				BE
	Vernier callipers	≤ 1500 mm	$14 \mu\text{m} + 2.0 \cdot 10^{-5} /$	DIN 862	
	Height callipers	≤ 1000 mm	$16 \mu\text{m} + 1.5 \cdot 10^{-5} /$	DIN 862	
	Depth callipers	≤ 1000 mm	$16 \mu\text{m} + 1.5 \cdot 10^{-5} /$	DIN 862	
	Outside micrometers	≤ 100 mm	1.8 μm		
		(100 – 1000) mm	$2.4 \mu\text{m} + 5.2 \cdot 10^{-6} /$	DIN 863-1 / DIN 863-3	
	Internal micrometer	≤ 100 mm	1.7 μm		
		(100 – 600) mm	$1.9 \mu\text{m} + 4.0 \cdot 10^{-6} /$	DIN 863-4 with pieces to extend the length	
	3-point internal micrometers	(4 – 30) mm	2.1 μm		
		(30 – 150) mm	$2.5 \mu\text{m} + 7.2 \cdot 10^{-6} /$	DIN 863-4	
		(150 – 300) mm	$2.2 \mu\text{m} + 1.0 \cdot 10^{-5} /$		
	2-point internal micrometers	(4 – 30) mm	2.7 μm		
		(30 – 150) mm	$3.0 \mu\text{m} + 6.3 \cdot 10^{-6} /$		
		(150 – 300) mm	$2.7 \mu\text{m} + 9.7 \cdot 10^{-6} /$		

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	Micrometer calliper heads and dial gauge testers	≤ 50 mm	1.2 μm		
	Depth micrometers	≤ 50 mm	3.1 μm	DIN 863-2	
	Lead through length measuring instrument	> 15 m	0.01 m + 2.5·10 ⁻³ /		
DM 4 0	Diameter				BE
	Plug gauges	≤ 50 mm	0.9 μm	Using an ULM	
		(50 – 100) mm	1.4 μm		
		(100 – 600) mm	1.0 μm + 5.0·10 ⁻⁶ /		
	Ring gauges	(1 – 30) mm	1.0 μm		
		(30 – 150) mm	1.3 μm + 4.0·10 ⁻⁶ /		
		(150 – 300) mm	0.9 μm + 6.3·10 ⁻⁶ /		
	Bore measuring instrument	≤ 5 mm	1.7 μm		
	Snap gauges	(1 – 30) mm	1.0 μm		
		(30 – 150) mm	1.3 μm + 4.0·10 ⁻⁶ /	Using an ULM	
		(150 – 300) mm	0.9 μm + 6.3·10 ⁻⁶ /		
DM 5 0	Form error				BE
	Straight-edge	≤ 1000 mm	6 μm (squareness) 7 μm (parallelism)	Using an electronic length sensor	
		≤ 2000 mm	16 μm (squareness and parallelism)		
		≤ 2000 mm	0.03 mm	Using feeler gauges	
	Square	90°	8.0 μm (squareness) 6.0 μm (parallelism) 4.5 μm (straightness)	Leg length ≤ 600 mm	
		90°	11.0 μm (squareness) 8.0 μm (parallelism) 7.5 μm (straightness)	Leg length ≤ 1000 mm	
	Roundness	∅ ≤ 280 mm	0.4 μm		

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HCS code	Measured quantity, Instrument, Measure	Range	CMC ²	Remarks	Location
DM 7 0	Thread quantities			Cylindrical screw thread with equal flank angle	BE
	Thread plug gauge				
	Simple effective diameter	(1 – 100) mm	30° (5.7 – 9.4) µm 55° (3.5 – 4.2) µm 60° (3.2 – 3.8) µm 90° (2.5 – 2.7) µm	Depending on pitch Method 1a, according to TCGM - 04.05	
DM 8 1	Tools, products	≤ 200 mm	4 µm	Using a measuring microscope	BE
		360°	15'' (angle)		
		≤ 600 mm	0.6 µm + 1.4·10 ⁻⁵ ./	Using an ULM	
		≤ 100 mm	3.0 µm	Using altimeter	
		≤ 850 mm	1.0 µm + 1.75·10 ⁻⁶ ./		
		≤ 100 mm ≤ 150 mm ≤ 1000 mm	6 µm 0.04 mm 0.04 mm + 3.3·10 ⁻⁵ ./	Using simple length measurement tools	
DM 9 0	Angle (measuring instruments)				BE
	Levels	≤ 10 mm/m	8.0 µm/m	Spirit level	
		≤ 10 mm/m	3.0 µm/m	Electronic level	
	Angle	≤ 360°	1.4'	Using an optical dividing head	
		≤ 180°	6'	Using angle gauge blocks	
RM 0 0	Reference materials				
RM 3 0	Hardness				BE
	hardness, Shore A		0.2 Shore	DIN 53505 ISO 7619	
	hardness, Shore D		0.2 Shore		

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FQ 0 0	Force (tension and compression)	≤1000 N	$0.001\text{ N} + 2 \cdot 10^{-4} \cdot F$	Using deadweight	BE
	Force (tension and compression)	≤ 10 kN	$0.9\text{ N} + 5.7 \cdot 10^{-4} \cdot F$	Using a reference transducer	
		≤ 50 kN	$1.0\text{ N} + 6.3 \cdot 10^{-4} \cdot F$		
PV 0 0	Pressure and vacuum				
PV 1 0	Gas pressure				BE
PV 1 1	Absolute pressure	(70 – 110) kPa	$6.0 \cdot 10^{-5} \cdot p + 0.014\text{ kPa}$	By comparing with reference barometer	
		(70 – 840) kPa	$6.5 \cdot 10^{-5} \cdot p + 0.22\text{ kPa}$	Air / Nitrogen	
		(840 - 3500) kPa	$1.1 \cdot 10^{-4} \cdot p + 0.2\text{ kPa}$		
PV 1 2	Over atmospheric pressure	(0 – 35) kPa	$2.3 \cdot 10^{-4} \cdot p + 0.013\text{ kPa}$	By comparing with digital pressure indicator	
		(-100 – 350) kPa	$5.8 \cdot 10^{-5} \cdot p + 0.042\text{ kPa}$		
		(0 – 840) kPa	$6.5 \cdot 10^{-5} \cdot p + 0.1\text{ kPa}$	Nitrogen	
		(840 – 3500) kPa	$1.1 \cdot 10^{-4} \cdot p + 0.01\text{ kPa}$		
PV 2 0	Liquid pressure				BE
PV 2 2	Over atmospheric pressure	(0,1 – 120) MPa	$2.0 \cdot 10^{-4} \cdot p + 58\text{ Pa}$	Oil	
TQ 0 0	Torque	≤ 5 Nm	$0.001\text{ Nm} + 1.25 \cdot 10^{-4} \cdot M$	Torque test systems	BE
		≤ 50 Nm	$0.01\text{ Nm} + 1.3 \cdot 10^{-4} \cdot M$		
		≤ 2000 Nm	$0.1\text{ Nm} + 2.6 \cdot 10^{-4} \cdot M$		
		≤ 1 Nm	$0.0055\text{ Nm} + 2.4 \cdot 10^{-3} \cdot M$	Torque wrench	
			$0.0055\text{ Nm} + 8.5 \cdot 10^{-2} \cdot M$	Click wrench	
		≤ 10 Nm	$0.025\text{ Nm} + 3.6 \cdot 10^{-3} \cdot M$	Torque wrench	
			$0.025\text{ Nm} + 1.1 \cdot 10^{-2} \cdot M$	Click wrench	

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		≤ 100 Nm	0.28 Nm + 2.0·10 ⁻³ ·M	Torque wrench	
			0.24 Nm + 1.1·10 ⁻² ·M	Click wrench	
		≤ 400 Nm	2.0 Nm + 1.0·10 ⁻³ ·M	Torque wrench	
			1.9 Nm + 8.4·10 ⁻³ ·M	Click wrench	
		≤ 1100 Nm	2.0 Nm + 1.8·10 ⁻³ ·M	Torque wrench	
			1.7 Nm + 1.1·10 ⁻² ·M	Click wrench	
		≤ 2000 Nm	2.1 Nm + 2.3·10 ⁻³ ·M	Torque wrench	
			1.5 Nm + 1.1·10 ⁻² ·M	Click wrench	
TE 0 0	Temperature				
TE 1 0	Resistance thermometers	-100 °C – -40 °C	0.06 °C	Calibration in liquid / oven	BE
		-40 °C – 231 °C	0.03 °C		
		231 °C – 650 °C	0.10 °C		
TE 3 0	Thermocouples	-100 °C – 231 °C	0.14 °C	Calibration in liquid / oven	BE
		231 °C – 650 °C	0.7 °C	Calibration in oven	
		650 °C – 1050 °C	1.5 °C		
TE 4 0	Self indicating thermometers				BE
TE 4 1	Temperature sensors with display unit (e.g. dataloggers or digital system thermometers)	-40 °C – 60 °C	0.15 °C	Calibration in air	
		-100 °C – -40 °C	0.05 °C	Calibration in liquid / oven	
		-40 °C – 231 °C	0.015 °C	Calibration in liquid insertion depth at least 200 mm	
		231 °C – 650 °C	0.10 °C	Calibration in oven	
		650 °C – 1050 °C	1.5 °C		

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TE 4 2	Liquid-in-glass-thermometers	-40 °C – 220 °C	0.1 °C	Calibration in liquid	
TE 5 0	Radiation thermometry				BE
TE 5 1	Pyrometers, optical	-15 °C – 500 °C	0.6 °C – 2.2 °C		
TE 9 0	Simulators / indicators				BE
TE 9 1	For the purpose of resistance thermometers				
		-200°C – 850°C	0.0022 °C – 0,014°C	Measuring and generating	
TE 9 2	For the purpose of thermocouples	Type JKTENS	0.13 °C – 0.48 °C	Internal CJC Measuring and generating	
		Type JKTENSRBLU	0.02 °C – 0.51 °C	External CJC (0 °C) Measuring and generating	
TE 13 0	Other temperature enclosures				BE
TE 13 2	Thermostat baths and ovens	-100 °C – 650 °C	0.1 °C		
RH 0 0	Humidity				
RH 1 0	Hydrometers	(30 – 95)% RH	1% RH	20 °C < T < 50 °C	BE
RH 1 1	Dew/frost-point hygrometer	(1 – 50) °C	0.15 °C		